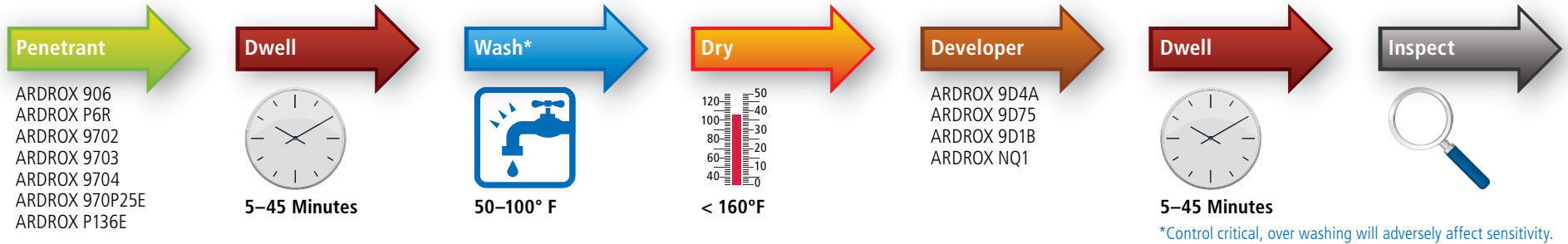


Product Info



ARDROX® Penetrant Processing Guide

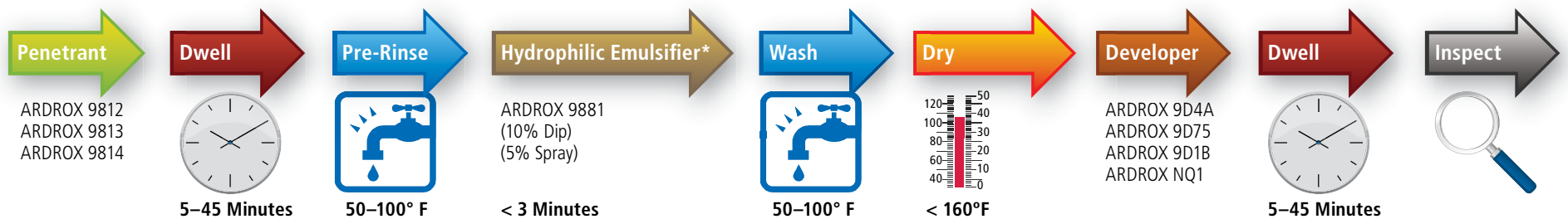
METHOD A — WATER WASHABLE



METHOD C — SOLVENT REMOVABLE



METHOD D — POST EMULSIFIABLE, HYDROPHILIC



Liquid Penetrant Inspection Range

Penetrant		Remover/Emulsifier			Developer			
White Light	Classification	Sensitivity	Product	Removal Method	Product	Form	Product	
Type 1 Fluorescent	Water Washable	Level 1	ARDROX 9702	Method A: Water		Form a: Dry powder	ARDROX 9D4A	
		Level 2	ARDROX 9703			Form c: Water	ARDROX 9D75	
		Level 2+	ARDROX 9704	Method C: Solvent removable	ARDROX 9PR50	Form d/e: Non-aqueous	ARDROX 9D1B	
		Level 3	ARDROX 970P25E				ARDROX NQ1	
		Level 4	ARDROX P136E					
	Post Emulsifiable	Level 2	ARDROX 9812	Method C: Solvent removable	ARDROX 9PR50	Form a: Dry powder	ARDROX 9D4A	
		Level 3	ARDROX 9813			Form c: Water	ARDROX 9D75	
		Level 4	ARDROX 9814	Method D: Post emulsifiable, hydrophilic	ARDROX 9881	Form d/e: Non-aqueous	ARDROX 9D1B ARDROX NQ1	
	Type 2 Visible	Water Washable & Solvent Removable	N/A	ARDROX 906	Method A: Water			
				ARDROX P6R				
				Method C: Solvent removable	ARDROX 9PR50	Form d/e: Non-aqueous	ARDROX 9D1B	
							ARDROX NQ1	

All ARDROX products meet AMS 2644 requirements and can be found on the QPL AMS 2644 database



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